

Work Order ID 63779

Friday, November 12, 2010 1:39:16 PM



Page 1

Item ID: D4282-1

Accept



Setup Start



Revision ID: PRELIM

Item Name: Wedge

Stop



Start Date: 11/15/2010 Start Qty: 2.00



Required Date: 11/17/2010 Req'd Qty: 2.00



Cust Item ID:

Customer:

PRELIMINARY ISSUE

Reference:

Approvals:

Process Plan: *mf*

Date: 10-11-12

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4282

PA1

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: *PA1*

Prog Rev: *PA1*

2-Deburr if necessary

0.00



Scrap parts
no longer needed
mf 10-12-01

B10-11-15

(2)

110

QC2- Inspect parts off machine PA1/FAIB

0.00



QC

Quality Control

Memo

0.00

B10-11-15

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Setup Start



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Item Name: Wedge

Start Date: 11/15/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 11/17/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

test

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE 10.11.19 AUTH LC

RELEASED _____ DATE _____

test for recall
10.11.22MF
10-11-20

Picklist Print

Page 1

Friday, November 12, 2010 1:39:15 PM

Work Order ID: 63779



Parent Item: D4282-1



Parent Item Name: Wedge

Start Date: 11/15/2010

Required Date: 11/17/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.11.12 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MUHMWB750

Purchased

No

100

sf

16.0000

0.1215

0.255789



1810-11-15

UHMW .750 sheet

Location

Loc Qty

Loc Code

MAT

16

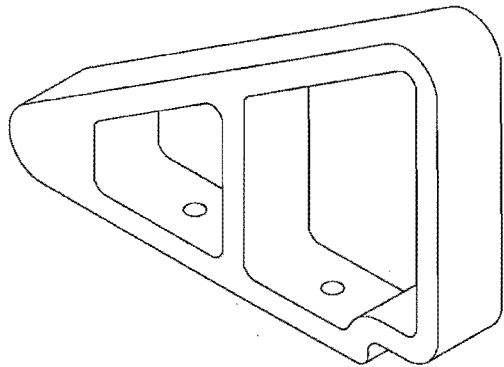
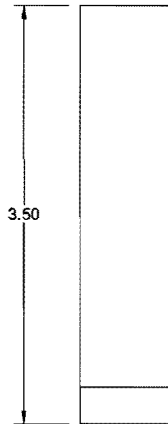
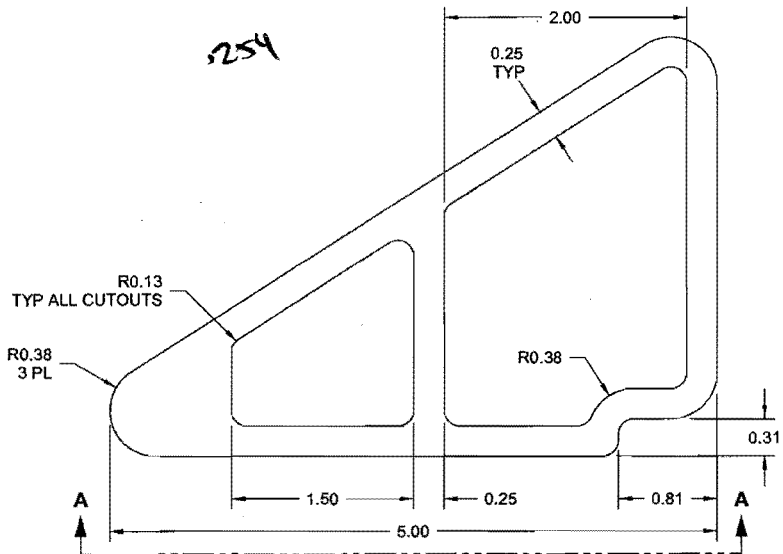
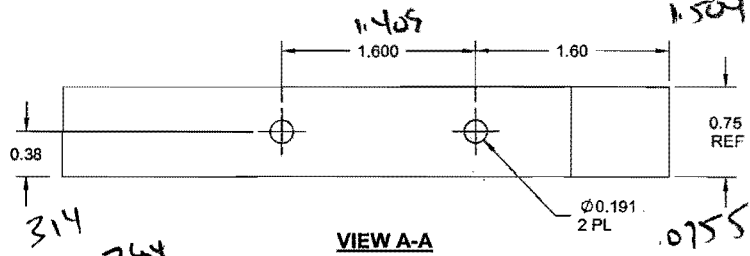
109986

16

109986

②

1.534 / 1.474



#63779

D4282-1 WEDGE

NOTES:

- 1) MATERIAL: 0.75" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMB750
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER DART QSI 044 6.1
- 7) WEIGHT: 0.13 lbs

PRELIMINARY ISSUE
Nov 11, 2010 JPH

PA1	PRELIMINARY	JPH	10.11.11
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. PA1
MFG. APPR.	JPH	D4282	SHEET 1 OF 1
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	WEDGE	NTS
DATE	10.11.11	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Receiving Report

Date: 8/11/20
 Supplier: SABre

Batch No: 1107986
 Dart P/O: 7523

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection 08/11/21 N/A ☒
 Work Order 08/11/21 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver: (if shipment OK) Level 12 [Signature]

Production/Admin: 08/11/24
 Date: 08/11/24
 Received/Costing: 62
 Initial: 62

Location _____

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Nov 24, 2008	Page 1
Receipt Number RCP00009523	

Purchase From:

SABIC Polymershapes
9150 Airport Road
Brampton, ON L6S 6G1
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-GEP001	PO00007573

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	MUHMWB750	UHMW .750 sheet THICKNESS TOLERANCE: +0.030" / NO MINUS MANUFACTURE: POLY HI SOLDUR MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL B/N109986	40.0000	sf	16.248250	649.93	Nov 24, 2008

Comments:

2004
2005
2006
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PL
11
C2
C3
..

SHED TO: DEPT PROSECUTOR GEN

1070 NEEDHAM STREET
NEEDHAMSTOWN MA 01461
01461

DELIVERIES TO BE DONE BEFORE
4:00 PM. ADVISE SHIPPING CO.

RECEIVED	DATE	BY
NOV 1968	11-19-68	J. H. K.

8/11/20

RECEIVED BY
DATE
19/11/61

NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM SABC. ALL DISCREPANCIES MUST BE REPORTED WITHIN 10 DAYS. ALL RETURNS MUST HAVE VALID RETURNED GOODS AUTHORIZATION NUMBER CLASST MARKED ON ALL PACKAGES.

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: 13.11.08

YOUR PURCHASE ORDER: 7573

OUR SHIPPER NO: 084842

SABIC POLYMERSHAPES LINE ITEM # 001

QUANTITY: 1 SHEET

DESCRIPTION: TIVAR 1000 PLATE 750" X 48" X 120"

S
084842

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

MIL-STD-P-23336, TYPE II, CLASS B, GRADE 5

MIL-21922, TYPE I, CLASS M, GRADE 2, CAT 5

MIL-17901, CLASS III, CAT 5

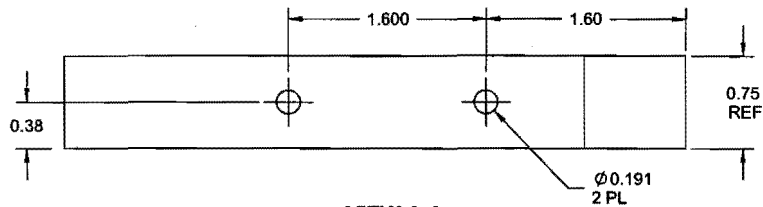
THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIRMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

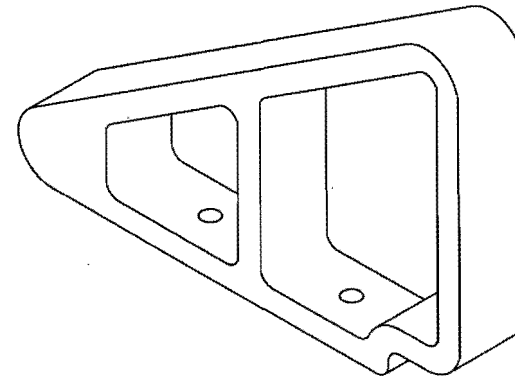
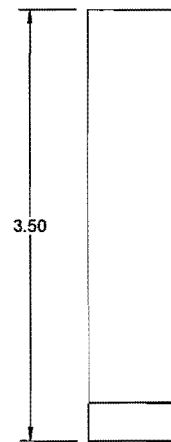
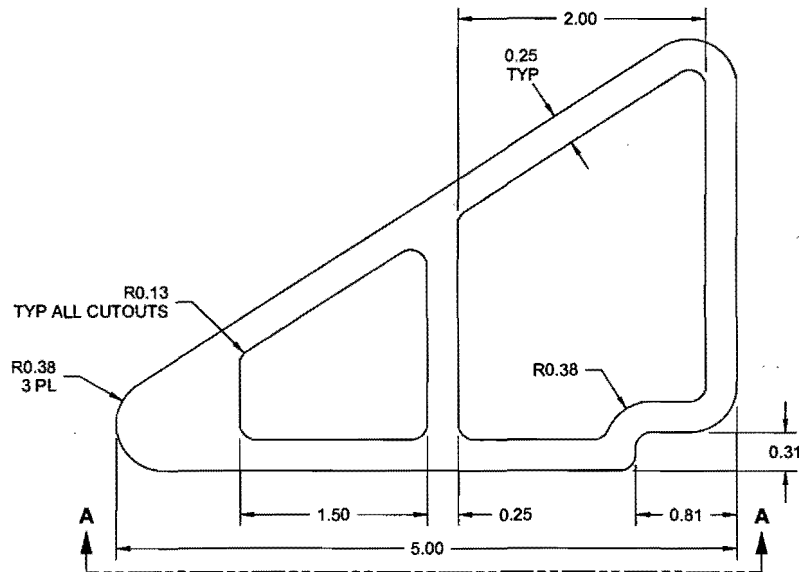


DARLEEN MELKERT

INSIDE SALES REPRESENTATIVE



VIEW A-A



D4282-1 WEDGE

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- 5) BREAK SHARP EDGES: N/A
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A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D4282	SHEET 1 OF 1
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	WEDGE	NTS
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